

CANADA'S WOOD PELLETS

MAKING THE MOST OF FOREST RESIDUALS

Responsible, Renewable Clean Energy

Forest residues left after harvesting are valuable for pellet production.

Canada's forests are some of the most resilient and responsibly managed in the world. They are subject to stringent environmental regulation, careful management, and extensive third-party certification. That's why customers that require responsible biomass products have confidence in the Canadian wood pellet sector.

The Canadian wood pellet sector exists primarily to make better use of forests that are already being harvested. As our ability to process a broader range of wood fibre has improved, it has allowed us to decrease not just sawmill residues, but harvest residues and support other, government-led initiatives to rehabilitate damaged, dead, or understocked stands. This creates room for new forests that improve wildlife habitat and carbon capture.

Canada's traditional forest industry is well-established. Forest products like lumber, structural panels, pulp, paper, tissue, and newsprint are widely known. However, wood pellets are still relatively new and not as broadly understood. The Canadian wood pellet industry first gained momentum in British Columbia in the mid-1990s when the provincial government required sawmills

to close their waste-wood beehive burners. These burners were common in communities throughout British Columbia and the public had become tired of endless smoke, particulate emissions and wasted wood fibre. As beehive burners closed, pellet plants were built to make a new product from sawmill waste and in short order, plants spread throughout British Columbia and across Canada.

Today Canada has nearly 50 pellet plants that sell their products for domestic and commercial heating and as a low-carbon, renewable replacement for coal in electric power plants around the world.

As Canadian wood pellet producers have matured, they have expanded the kinds of raw material they use. They started by using sawdust and shavings from sawmills that were formerly burned and wasted in beehive burners. Now, increasingly pellets are being made from harvest residues — tree-tops, branches, and low-quality logs that have been left behind after primary harvesting has occurred. This is material that has been rejected by sawmills, panel-board plants, and pulp mills. Forest residues left after harvesting are valuable for pellet production.



MAXIMIZING THE VALUE OF HARVESTED TREES

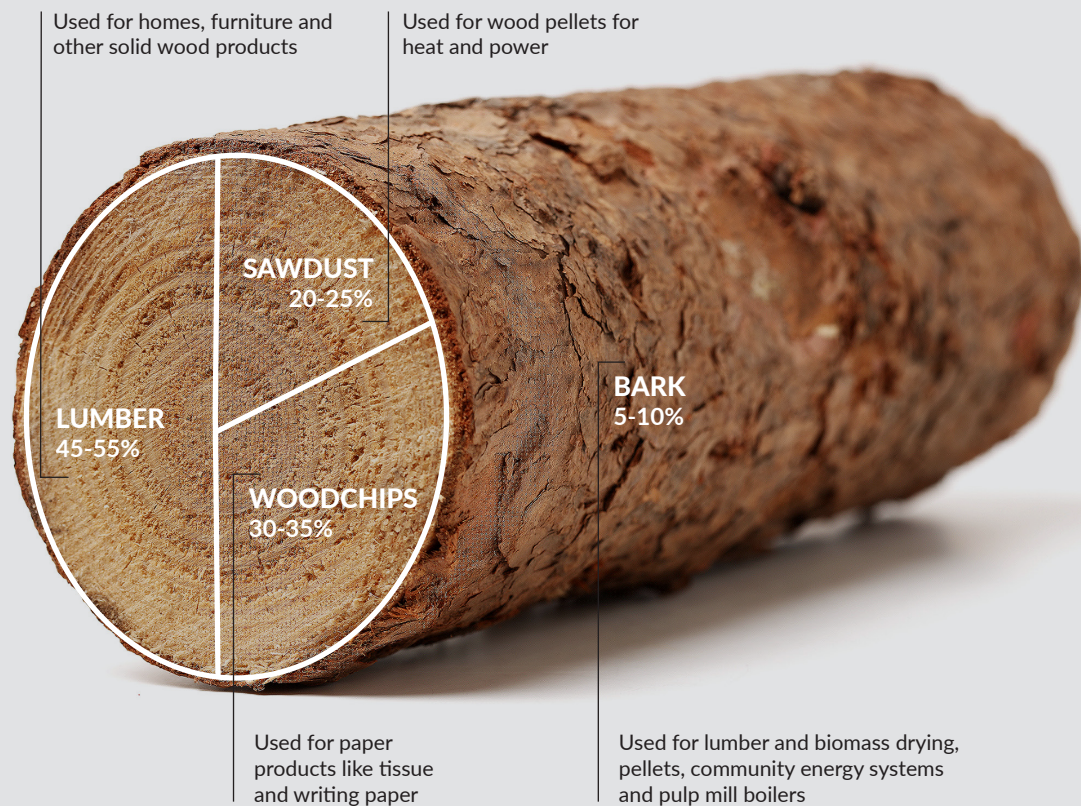
Canada's forest industry is highly integrated and maximizes the value of harvested trees. This means that producers assess the tree quality to determine what products they will make from each log.

Multiple co-products are created when a sawmill processes a log (see Figure 1). The primary product is lumber, which uses about 45 percent of each log; 30–35 percent goes to pulp chips, which are sold as raw material for pulp mills; 20–25 percent of each log becomes

sawdust, and shavings, which are used to make pellets; and five to 10 percent of the log is bark, which is mainly used for energy for lumber and biomass drying, but can be used in pellets too.

The pellet industry has enabled sawmills to improve forest utilization and to maximize both jobs and value from the forest for the benefit of all Canadians. Today, on average, sawmill residues account for more than 85 percent of the fibre input for pellet plants, although there are individual plants that use more or less.

Figure 1 Products from a typical log in a modern sawmill



In 2022, WPAC commissioned a study to examine the range of feedstocks for the forest sector produced from British Columbia forests and the relationship between the feedstocks, with a focus on the feedstocks used by the pellet industry.

The study demonstrates that 85 percent of the fibre for pellets came from the by-products of

sawmills and allied industries and, of the remaining 15 percent, 11 percent was from low quality logs in the forest. The study also shows that low quality logs only end up in the pellet facilities when there is no other option for those logs.

TURNING FOREST RESIDUES AND LOW-QUALITY LOGS INTO CLEAN ENERGY

In Canada, it is normally the sawmills that are responsible for forest management and carry out primary harvesting. Forests may be either clear cut or partially cut, depending on the characteristics of individual forest ecosystems and the best conditions for reforestation. The cut areas are designed to leave tree patches behind to serve a variety of purposes, from providing wildlife cover and habitat to sheltering the next generation of seedlings.

Recently, the wood pellet sector has emerged as a secondary harvester. This means they use the forest residues, comprising low quality logs, branches, and tree-tops that have been left behind by the primary harvester. This material would otherwise be burnt to reduce fuel buildup and forest fire risk or be wasted. Low-quality logs include those that have been rejected by sawmills, panel board manufacturers, and pulp producers. These include logs with splits, cracks, over-sized branches, rot, excessive sweep or crook, small diameter, and those that have been burned or charred (see Figure 2). On average, the pellet sector uses about 15 percent harvest residues and low-quality logs for raw material, although individual plants may use more or less.

Good forest stewardship practices promote balance. Historically, much of the larger woody biomass left on the block has been piled and burned to reduce fuel for future forest fires and improve opportunities for replanting. The Canadian wood pellet sector can now convert that waste into energy. Careful planning by forest professionals ensures sufficient forest biomass is still left in the forest to decay and provide nutrients, contribute to biodiversity and provide habitat for small mammals.

Canada's forest sector harvests less than one percent of Canada's commercial forests each year: the wood pellet sector uses only a tiny fraction of the harvest. Pellet producers are using the portion of the forest – sawdust, shavings, harvest residues and low-quality logs – that have been rejected by the other traditional forest sectors.

We have been proud to use our innovations and investments in the salvage efforts to turn what others viewed as waste into an energy source that supports thousands of jobs and local communities, and is in demand around the world as an alternative to fossil fuels.

Figure 2 Low-quality logs used for wood pellets

